

Single magnetic particle dynamics in a microchannel

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Functionalized magnetic particles are used in micrototal analysis systems since they act as magnetically steered mobile substrates in microfluidic channels, and can be collected for bioanalytical processing. Here, we examine the motion of magnetic microbeads in a microfluidic flow under the influence of a nonuniform external magnetic field and characterize their collection in terms of the magnetic field strength, particle size, magnetic susceptibility, host fluid velocity and viscosity, and the characteristic length scale. We show that the collection efficiency of a magnetic collector depends upon two dimensionless numbers that compare the magnetic and particle drag forces. © 2007 American Institute of Physics. [DOI: 10.1063/1.2780191]

Magnetic microspheres consist of suspensions of superparamagnetic¹ ferrite nanoparticles of ~ 10 nm in diameter that are embedded within nonmagnetic $1-2 \mu\text{m}$ diameter polymer spheres. These microspheres can be attached to various bioanalytes or cells with high selectivity by functionalizing the bead surfaces with suitable bioconjugates, making it possible to manipulate the analyte-bead amalgam with external magnetic fields.²⁻⁴ Magnetic microspheres have been used in microfluidic micro-total-analytical-systems devices, which are tools for biological and biochemical analyses.⁵ These beads are easily recovered by using high gradient magnetic separation.⁶ Externally manipulated magnetic microspheres provide high surface-to-volume ratio mobile surfaces for chemical⁷ and biochemical reactions,⁸ and have been used in microfluidic devices.⁹ Recent advances in photolithography allow the production of magnetic gradients exceeding 10^5 T/m in microelectromechanical systems (MEMS) devices,¹⁰ enabling the manipulation of isolated magnetic microspheres in a controlled fashion. Functionalized walls or magnetic microspheres can be used for protein microarrays;¹¹ DNA purification;¹² DNA sequencing and separation;¹³ *in vitro* cell manipulation and separation;¹⁴ and *in vivo* drug targeting.¹⁵ The predominant transport issue here is the precise magnetic manipulation of microbeads in a microfluidic flow.

Experimental investigations have so far only provided qualitative demonstrations of how microfabricated electromagnets can generate a strong enough force field to ensure particle capture^{16,17} or separation,¹⁸ or enable MEMS-based cell sorters.¹⁹ While useful, these investigations do not provide a quantitative particle-tracking model that is applicable regardless of configuration and geometry. Previous simula-

tions of magnetic particle transport in microfluidic contexts²⁰ have also not focused on individual particle trajectories or detailed parametric analyses. Mikkelsen and Bruus²¹ offered a theoretical analysis on the microfluidic transport and capture of $1 \mu\text{m}$ diameter magnetic microspheres. Their continuum approach including the particles is questionable, since in water such a treatment is generally valid only for Fe_3O_4 particles diameters smaller than 40 nm.²² Limited parametric investigations on particle transport in the context of microfluidics and magnetic drug targeting have also been conducted by other groups^{15,23,24} but such studies have not identified the key nondimensional parameters that influence magnetophoretic particle capture in different but geometrically similar systems.

Herein, we obtain unambiguous information about the motion of isolated particles in a microchannel flow. We use an external magnetic field to direct and steer the particles across the microchannel. Numerical simulations are performed to predict particle collection, and are validated through experiments. Next, parametric simulations illustrate the effects of flow and magnetic parameters on the particle collection efficiency in the microchannel. Our investigation concerns both the transport of an isolated particle or of very dilute suspensions for which the dipole-dipole interaction among adjacent particles is negligible.

The experiments follow the motion of magnetic microspheres suspended in a distilled water flow within a microchannel. A pressure-driven flow is established in borosilicate capillary tubes of rectangular ($100 \mu\text{m} \times 2000 \mu\text{m}$) cross section and 100 mm length by maintaining a fixed level difference between the reservoirs at the ends of the channel. (A 7 mm height difference institutes a peak centerline velocity of 1 mm/s.) The host water flow is laden with a very dilute concentration of $1 \mu\text{m}$ diameter magnetic polystyrene microspheres (PMSi-H1.0-5 Kisker-Biotech). The magnetic par-

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For a 1 μm diameter microsphere, the particle drag force ≈ 8.4 pN with a fluid viscosity of 0.000 89 Pa S and a relative particle velocity of 1 mm/s. The gravitational force ≈ 0.004 pN (assuming $\rho_p = 1800$ kg/m³ and $\rho_l = 1000$ kg/m³) is negligible in comparison. The particle inertia force can be

$$\vec{F}_m = -4m^2\mu_o\chi_{\text{eff}}\pi a^3 \left\{ \frac{x'(x'^2 + 5y'^2 + z'^2)\hat{i} + 4y'^3\hat{j} + z'(x'^2 + 5y'^2 + z'^2)\hat{k}}{(x'^2 + y'^2 + z'^2)^{5/2}} \right\}, \quad (3)$$

where (x', y', z') denotes the coordinates with respect to the origin of the dipole [located at $(x_{\text{mag}}, -y_{\text{mag}}, z_{\text{mag}})$] and $\chi_{\text{eff}} = [\chi_i / (1 + \frac{1}{3}\chi_i)]$ denotes the effective susceptibility of the spherical particles. From Eq. (3), the particle position at any instant is $\vec{r}(t) = \int_0^t \vec{V}_p(t) dt + \vec{r}_o$, which we solve for using a forward differencing time-marching scheme. For solution stability, the differencing time interval δt is chosen such that the particle does not travel more than 1/1000 of the channel height in one time step; i.e., $(|\vec{V}_p| \times \delta t \leq 0.1 \mu\text{m})$.

Figure 2 presents a comparison between predictions and measurements for particles released from the inlet at five separate positions. The simulations consider particles of 1 μm size, particle magnetic susceptibility of 0.1, fluid viscosity of 0.000 89 Pa s, and average fluid velocity of 1 mm/s through the channel. The corresponding pairs of measured and simulated trajectories are numbered 1 through 5. The measured trajectories show that the optimal combination of modeled values of m and the magnet displacement from the channel centerline r_{mag} are 2.28×10^{-7} A m² and 1.75×10^{-4} m, respectively. For all cases, the predictions and measurements are in generally good agreement, although there are small local deviations, since the model of the magnetic field is an idealization while, due to its greater complexity, the experimentally established field cannot be adequately described through a simple analytic relation. Predictions of the field gradient experienced by particles that lie closer to the magnet slightly exceed their experimentally established values. Hence, the simulated trajectories 1 and 2 fall somewhat short of their measured particle capture locations. The simulated point dipole accurately predicts the actual field gradients experienced along trajectory 3 and thus capture location. Similarly, the gradient predictions are slightly larger along trajectories 4 and 5 that are relatively further removed from the dipole origin.

Having validated the simulations, we next characterize the important parameters that influence the particle trajectories. It is intuitive that χ_{eff} , m , a , U , η , and a characteristic length scale L all have an effect, since these are all implicitly contained in the equation of motion. The capture of magnetic particles can be quantified through a capture efficiency $\Phi \propto f(\chi_{\text{eff}}^\alpha m^\beta a^\gamma U^\delta \eta^\epsilon L^\kappa)$. It represents the ratio of the number of particles retained in the channel compared with the total number introduced into the microchannel in case of a steady

likewise neglected for the small particle mass (~ 0.94 pg) unless the particle acceleration exceeds an improbably large value (~ 1000 m/s²). The particle drag force thus balances the magnetic force,²² i.e., $\vec{F}_m = -\vec{F}_d$, and $\vec{V}_p = 1/6\pi\eta a \vec{F}_m + \vec{V}_l(x, y)$, with

flow of a homogeneous magnetic microsphere suspension. An alternate description is obtained by identifying the marginally collected particle trajectory. Particles below this trajectory are collected but those above it escape the collector; hence, $\Phi = y_0/h$. Thus, information about the initial position y_0 of the marginally collected particle at the inlet plane $z = 0$ is sufficient to predict the (0,1) collection possibility for any particle above or below this position.

The normalized magnetophoretic velocity term is a function of the dimensionless ratio of the magnetic to the particle drag force; namely,

$$\Pi_1 = \frac{F_m}{F_d} \propto \frac{a^2 \mu_o m^2 \chi}{\eta U L^7} = \frac{[\text{m}]^2 [\text{N/A}^2] [\text{A m}^2]^2 [1]}{[\text{Ns/m}^2] [\text{m/s}] [\text{m}]^7}. \quad (4)$$

An increase in the magnetic susceptibility and the magnet dipole strength increase the magnetic body force acting on a particle. For a specified particle magnetic susceptibility, both the particle magnetization and the local field gradient scale according to m , which then bears a second-order relationship with Π_1 . The magnetic force depends upon the particle volume $\sim a^3$, while the drag force is proportional to the particle radius a ; i.e., the ratio of the two forces depends on a^2 . The particle drag force is proportional to η and to the particle relative velocity. The magnetic field strength and its gradient, and thus the magnetic force, decrease with increasing displacement of the particle from the dipole.

The axial viscous drag force on a particle competes with the cross-stream magnetic force by resisting magnetophoretic particle motion and sweeping the particles downstream. Therefore, the capture efficiency also intuitively depends on the ratio Π_1 of these two forces. This hypothesis is corroborated in Fig. 3(a) in which all the data collapse on a single curve. One would intuitively expect a linear relationship between Φ and Π_1 in a homogeneous velocity field that experiences a constant magnetic field gradient. However, both the magnetic field and fluid velocity distributions are spatially nonlinear in our case so that the Φ versus Π_1 data in Fig. 3(a) require a nonlinear fit with differing exponents for the different regions discussed previously. While there are several curve-fit options, the one we present provides two piecewise linear (on a logarithmic scale) curves that follow the correlations:

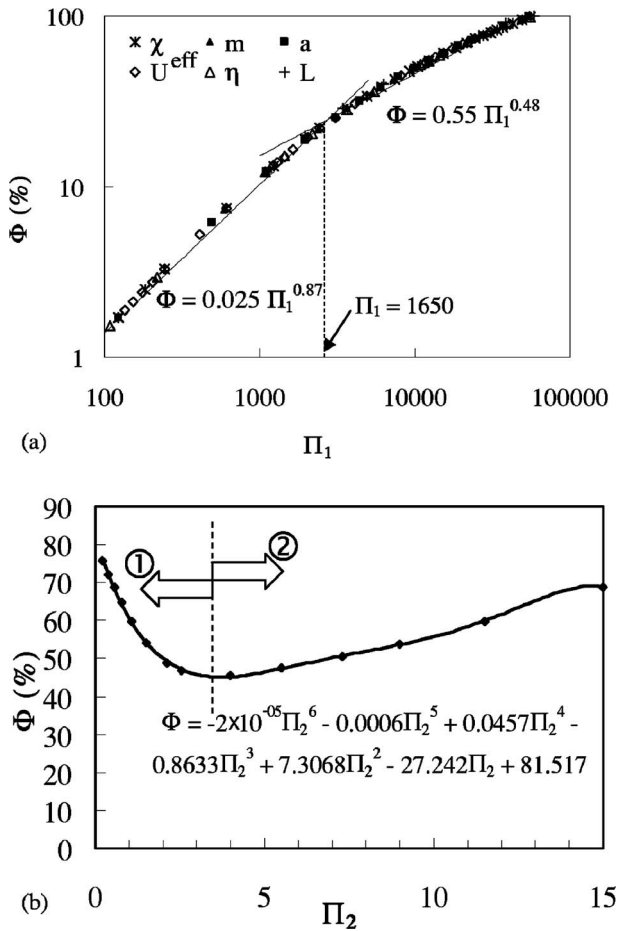


FIG. 3. (a) Variation of Φ with Π_1 for constant values of $\Pi_2=2y_{\text{mag}}/h$ ($=0.75$). (b) Variation of Φ with respect to Π_2 for a specified value of Π_1 ($=12250$). Region ① shows that increasing values of y_{mag} has a strong influence on Φ . In contrast, in region ②, the diminishing values of h have a strong influence on Φ .

$$\Phi = 0.025\Pi_1^{0.87} \quad \text{for } \Pi_1 < 1650 \quad \text{and} \quad (5)$$

$$\Phi = 0.55\Pi_1^{0.48} \quad \text{for } \Pi_1 > 1650.$$

Here, for $\Pi_1 < 1650$, $\alpha=0.87$, $\beta=\gamma=1.74$, $\delta=\lambda=-0.87$, and $\kappa=-6.09$, while $\alpha=0.48$, $\beta=\gamma=0.96$, $\delta=\lambda=-0.48$, and $\kappa=-3.36$ for $\Pi_1 > 1650$. A larger Π_1 value represents a stronger magnetic force that results in a high particle capture. Use of Fig. 3 enables the selection of Π_1 for a desired value of Φ in a microfluidic application.

In Fig. 3(b) and Eq. (4), the value of L is selected as the distance of the channel centerline from the dipole origin; i.e., $L=r_{\text{mag}}$ (see Fig. 1). However, $r_{\text{mag}}=y_{\text{mag}}+h/2$; i.e., it depends on the channel half-height ($h/2$) and the distance of the magnet from the lower wall y_{mag} . The data in Fig. 3(a) represent variation of Φ with Π_1 for fixed Π_2 ($=2y_{\text{mag}}/h$) accomplished by appropriately varying y_{mag} and h . In a family of geometrically similar channels having different physical dimensions, magnetic and hydrodynamic similarities require that the ratio $2y_{\text{mag}}/h$ remain constant irrespective of the values of y_{mag} and h . Thus, for a given value of Π_2 , the local distributions of F_m/F_d inside the channel are similar for all values of Π_1 . This collapses all the data for various para-

metric values on a single curve. However, if Π_2 is also varied, the data fall on distinct curves, each corresponding to a specified Π_2 value.

The nonlinear dependence of Φ with Π_2 while maintaining Π_1 constant is illustrated in Fig. 3(b). Here, y_{mag} and h are varied, but all other parameters are held unchanged. The figure shows that the capture efficiency initially decreases and then increases as Π_2 increases. The minima of the curve corresponds to a minimum capture efficiency $\Phi=45\%$ for $\Pi_2=4.0$. If the value of L is held constant, an increase in Π_2 occurs when y_{mag} increases in value while that of h decreases. The data in Fig. 3(b) are divided into two regions corresponding to small and large Π_2 . For small Π_2 , the values of h are large, while those of y_{mag} are relatively small (in the region labeled ① in the figure). Here, a small increase in y_{mag} has a pronounced effect on the location of the critically captured particle (i.e., y_0 decreases more rapidly than does h). This explains the observed decrease in the value of Φ . For $\Pi_2 > 4.0$, i.e., for relatively larger y_{mag} values and hence small h values [region ② in Fig. 3(b)], changes in y_{mag} have a smaller influence on Φ than in region ①. Since the denominator in the capture efficiency expression decreases more rapidly than does the numerator, the capture efficiency with increasing y_{mag} again increases in region ②. Figure 3(b) also provides a basis to design to microfluidic separation devices that utilize magnetic microsphere separation.

For various combinations of the operating parameters applied to a specified geometry, the capture efficiency depends solely on Π_1 that characterizes the ratio of the magnetic and viscous drag forces on the particles. If the geometry is altered, the values of Φ in various channels depend on Π_2 , which is the ratio of the distance of the magnet from the channel to the channel height. These correlations provide a method to rationally design magnetic particle separators over a wide range of operating conditions.

We dedicate this paper to Professors Kevin Granata and Liviu Librescu who were tragically killed on April 16, 2007 at Virginia Tech while answering a call to serve discovery and education.

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